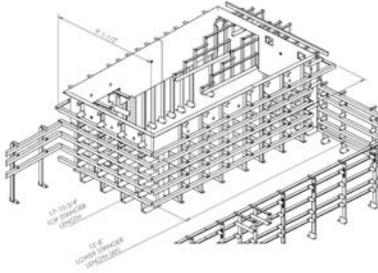




Natare Stainless Steel Pools and Pool Systems

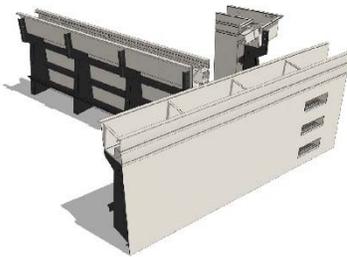
Delivery Methods and Construction Types for Natare Pools

Stick Built Construction



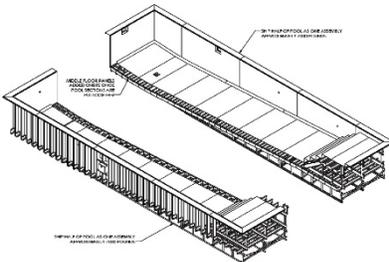
Stick Built Pools consist of pre-engineered parts and pieces that are delivered to the jobsite on 4 x 10 skids that typically weigh less than 3,000 lbs. and can fit in a typical freight elevator. Some welding of small components may be done in-house, but all major welding is done onsite. Skids can be maneuvered with a pallet jack. Time on-site is greatest with this method.

Unitized/Panelized Construction



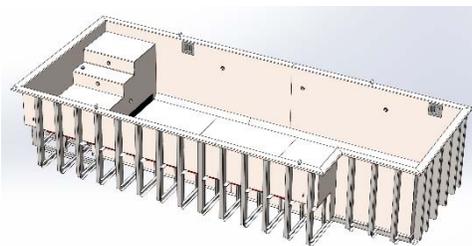
For unitized/panelized construction, floor panels and wall panels are pre-assembled in the shop with the buttress/supporting system attached prior to shipping. Due to the size/weight of the sections, equipment is needed to get the assemblies to the pool area as well to maneuver once in the pool. This can reduce the overall time required on-site.

Sectionalized Construction



For sectionalized construction pools are pre-assembled in large sections for minimal assembly on-site. A section consists of floor, walls and structure welded together in house. Equipment is required for sections to get to the pool area as well to maneuver once in the pool. Oversized freight charges may apply depending upon sizes of sections. This further reduces on-site time over unitized/panelized construction.

Single Piece Unit



Single piece units are built complete in the shop. Hydrostatic testing is completed prior to shipment. Equipment is required for lifting and placement in the pool area. Time onsite varies due to customer. Natare overhead door widths: #1) 12'-3 1/2", #2) 12'-4", #3) 13'-4 1/2" and #4) 13'-10". A minimum of 2" clearance on each side of the pool through the door is required. Oversized freight charges may apply depending upon width of pool. Additional trucking fee may apply if using doors #3 and #4. This is the least amount of time on-site.

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